


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE ECO 3527	1/18/90	B. CORSER
B	SEE ECO 3555	5/18/90	<i>B. Corser</i>
C	SEE ECO 3652	7/16/91	<i>X. Nordik</i>
D	ADD'D 105°C 5 ECO 3763	10/16/92	<i>X. Nordik</i>

1. THIS SPEC NOT COMPLETE WITHOUT: DWG. NO. 231838
 NOTES, UNLESS OTHERWISE SPECIFIED:

CONTRACT NO. CAT		 APPLIED MOTION PRODUCTS, INC.			
APPROVALS	DATE	<h1>MOTOR SPECIFICATION</h1>			
DRAWN <i>R. BARRICK</i>	10/31/89				
CHECKED <i>B. Corser</i>	7/15/91				
APPROVED <i>B. Corser</i>	1/18/90				
APPROVED <i>X. Nordik</i>	7/16/91				
		A	COMPUTER DATA BASE DRAWING	DWG NO. 5023-019	REV D
				SHEET 1 OF 4	

NOTES, UNLESS OTHERWISE SPECIFIED:

- 1 MEASUREMENTS MADE AT RATED CURRENT IN EACH PHASE.
- 2 BETWEEN ANY TWO ADJACENT STEP POSITIONS.
- 3 MAXIMUM ERROR IN 360°.
4. HIPOT 500 VAC FOR ONE MINUTE.
- 5 LEADS: 6, AWG 22, 7 STRAND MINIMUM. UL AND CSA APPROVED, 105°C, "L" = 457mm MINIMUM.
6. INSULATION RESISTANCE: 100 MEGOHMS MINIMUM AT 500 VDC.
- 7 AS MEASURED ACROSS ANY WINDING.
- 8 AS MEASURED ACROSS ANY WINDING USING AN A.C. INDUCTANCE BRIDGE (1 KHz).
- 9 AS MEASURED BY THE CHANGE IN RESISTANCE METHOD, WITH RATED VOLTAGE APPLIED TO 2 PHASES WITH MOTOR AT REST.
- 10 SHAFT OPTION: IF REAR SHAFT REQUIRED ADD "D" TO END OF PART NUMBER .

11. LAMINATION MATERIAL: 0.5mm thk, SEE AMP SPEC #1500-062.



TITLE
MOTOR SPECIFICATION

SPEC NO. **5023-019**

REV
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(COMPUTER DATA BASE DRAWING)

SHEET 2

SPECIFICATIONS:	NOTES
STEPS PER REVOLUTION: 200	
STEP ANGLE: 1.8°	
STEP TO STEP ACCURACY: ±5%	1 2
POSITIONAL ACCURACY: ±5%	1 3
HYSTERESIS:	
WINDING RESISTANCE: 30.0 OHMS ±10% AT 25°	7
WINDING INDUCTANCE: 28 mH ± 20%	8
PHASE VOLTAGE: 13.2 VDC	
PHASE CURRENT: .44 AMP (RATED)	
SHAFT RUNOUT: .025 T.I.R.	
RADIAL PLAY: .025 MAX WITH .45 Kg RADIAL LOAD.	
END PLAY: .025 MAX WITH A 4.1 Kg AXIAL LOAD	
ROTOR INERTIA: 55 G-CM ² REF	
HOLDING TORQUE: 2.9 Kg-CM MIN.	1
DETENT TORQUE: 240 G-CM MIN.	
INSULATION CLASS: B	
BEARINGS: ABEC 3, DOUBLE SHIELDED	
TEMPERATURE RISE: 80°C MAX	9
OPERATING TEMPERATURE RANGE: -20 TO 50°C	
STORAGE TEMPERATURE RANGE: -40 TO 70°C	
RELATIVE HUMIDITY RANGE: 5 TO 95%	
MAX OVERHANG LOAD: 6.79 KG	
MAX THRUST LOAD: 11.32 KG	



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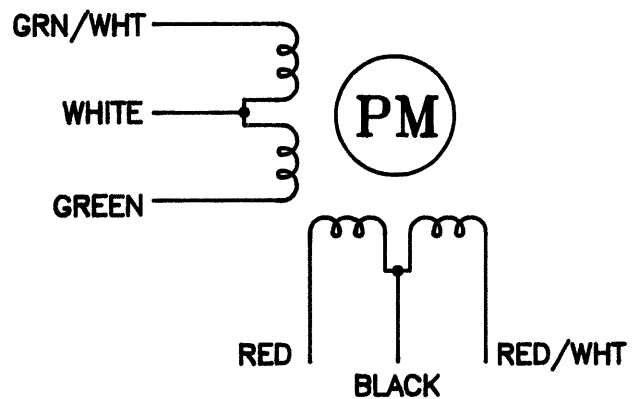
REV
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(COMPUTER DATA BASE DRAWING)

SHEET 3

SWITCHING SEQUENCE FOR CW ROTATION
FACING MOUNTING END

STEP	RED	RED/WHT	GREEN	GRN/WHT
0	ON	OFF	ON	OFF
1	OFF	ON	ON	OFF
2	OFF	ON	OFF	ON
3	ON	OFF	OFF	ON
4	ON	OFF	ON	OFF



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COMPUTER DATA BASE DRAWING

SHEET 4